



OV 614-240

Global® OV 614 Series – Two needle overlock machines

TECHNICAL SPECIFICATIONS

Machinespeed*
(up to) 6500 spm

Stitch type
514

Number of needles
2

Needle gauge
2 - 3 mm

Stitch length
up to 4 mm

Feed type
differential feed

Presser foot lift
up to 6.5 mm

Overedge bight
3 to 8 mm

Needle type
B-27

Number of threads
4

OV 614 - High speed, 4 thread, two needle overlock machines with fully automatic lubrication and external differential feed setting for intermittent gathering. The 614-class is available in the following varieties and with following attachments:

- back latch attachment
- vacuum chain cutter
- piping device
- ruffler device
- metering device.

MAQUINAS REMATADORAS DE 2 AGUJAS

OV 614 - Máquina overlock de 2 agujas y 4 hilos, alta velocidad, lubricación automática con transporte diferencial. La serie 614 esta disponible con los siguientes dispositivos:

- dispositivo de remate
- alimentador de goma superior (zeromax)
- ribeteador
- fruncidor con inserción de cinta.
- cortador de cadeneta

ZWEINADEL-ÜBERWENDLING-NÄHMASCHINEN

OV 614 - Hochleistungs-Zweinadel-Vierfaden-Überwendlung Nähmaschine mit vollautomatischer Schmierung und aussen liegender Differential Schnellverstellung - Verstellung für das intermittierende Kräuseln. Die Klasse 614 ist verfügbar in folgenden Ausführungen und Einrichtungen:

- Kettenklemme
- autom. Kettentrenner
- Paspelzuführung
- Kräuseleinrichtung
- Faltenlegapparat.

SURJETEUSE RASEUSE À GRANDE VITESSE

OV 614 - Surjeteuse raseuse à grande vitesse - 2 aiguilles, 4 fils - lubrification entièrement automatique et dispositif de réglage du différentiel extérieur pour travaux de fronçage intermittents. La classe 614 est déclinable pour les utilisations et avec les accessoires suivants:

- dispositif à rentrée de chaînette
- coupe chaînette pneumatique
- dispositif insertion de cordonnet
- dispositif fronçeur
- dispositif d'alimentation supérieur.

Global® OV 614 Series High speed 2-needle 4-thread overlock machines



















High speed, two needle four thread overedge machines, with excellent performance on a wide variety of fabrics and the OV 614 is the ultimate response to the garment industry's demand for versatility. The machine class is equipped with an external adjustment differential feed mechanism.



OV 614-240PD-04
4 thread with ruffler and piping device



OV 614-408-TC • 2 needle 4 thread double chain-stitch with TC cutter

model		 number of needles	 number of threads	 needle distance mm	 overedging (mm) width overall width		 stitch length mm	 differential feed ratio	 presser foot lift mm	 max. sewing speed*
OV 614-240		2	4	2	4	6	4	1:0.7 - 1:2	6.5	6500
OV 614-240-BL		2	4	2	4	6	4	1:0.7 - 1:2	6.5	6500
OV 614-240-PD-04		2	4	2	4	6	4	1:0.7 - 1:2	6	5500
OV 614-245		2	4	2	4	6	4	1:0.7 - 1:3	5.5	6000
OV 614-247		2	4	2	4	6	4	1:0.7 - 1:2	6	6000
OV 614-249		2	4	2	4	6	4	1:1 - 1:3	6	6000
OV 614-249-PD-04		2	4	2	4	6	4	1:1 - 1:3	6	5500
OV 614-350		2	4	3	5	8	4	1:0.7 - 1:2	6.5	6500
OV 614-408-TC		2	4	5	—	—	4	1:0.7 - 1:2	5.5	5500

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

The GLOBAL® Selection is brought to you by:

GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:

- ① machine model
- ② part numbers