

## Global® BM 9200 Series – Blindstitch machines

### TECHNICAL SPECIFICATIONS

#### Machine speed\*

BM 9210 1200 spm

BM 9230 3000 spm

BM 9260 2000 spm

BM 9280 2000 spm

#### Number of needles

1

#### Stitch length

min. 3 mm

max. 6 mm

#### Needle type

LW x 6-T

#### Skip stitch

1:1 - 2:1

**BM 9210** – Medium speed mini blindstitch machine, usable for shop and domestic work. Machine is equipped with skip stitch mechanism, including 220 V motor.

**BM 9230** – High speed blindstitch machine for hemming ladies and men's outerwear.

**BM 9260-1 / BM 9260-2** – High speed single / double thread blindstitch beltloop sewing machine. Fabric is cut to required width, then folded and sewn into 10 mm beltloops. No skip stitch mechanism.

**BM 9280** – Single thread blindstitch machine for blind hemming of the waistband.

### MÁQUINAS DE PUNTADAS INVISIBLE

**BM 9210** - Máquina de puntada invisible de media velocidad, semi-industrial. La máquina esta equipada con el mecanismo de salto puntada y 220 V motor es incluido.

**BM 9230** – Máquina de puntada invisible de una aguja y un hilo, para el dobladillo de prendas externas de señora y caballero. Equipada con mecanismo saltador de puntada.

**BM 9260-1 / BM 9260-2** – Máquina de puntada invisible de una aguja y un hilo / 2 hilos, para coser pasadores de cintura. El tejido es cortado a la anchura requerida y los pasadores doblados y cosidos a 10 mm de anchura. Sin saltador de puntada.

**BM 9280** – Máquina de puntada invisible, un hilo para hilvanar el forro de la pretina del pantalón.

### BLINDSTICHMASCHINEN

**BM 9210** – Langsam laufende Blindstichmaschine für den Gewerbe- und Haushaltbereich. Die Maschine ist mit "Skipstitch" Mechanismus ausgerüstet und ist komplett mit 220 V Motor.

**BM 9230** – Einfaden – Blindstich – Saummaschine für Damen- und Herren-Oberbekleidung. Die Maschine hat einschaltbare Intervall-Einrichtung.

**BM 9260-1 / BM 9260-2** – Einfaden / Zweifaden – Blindstich – Gürtelschlaufen-Maschine. Der Stoff wird in der gewünschten Breite geschnitten, gefaltet und zu 10 mm breiten Gürtelschlaufen genäht. Die Maschine hat keine Intervall-Einrichtung.

**BM 9280** – Einfaden – Hosenbundfutter – Staffiermaschine.

### MACHINES POINT INVISIBLE

**BM 9210** – Machine point invisible a une aiguille de vitesse moyenne pour tous travaux domestiques et ateliers de retouche. Equipée avec système de point sauté, complète avec moteur 220 V.

**BM 9230** – Machine point invisible une aiguille à grande vitesse pour réalisation d'ourlets sur vêtements féminins et masculins. Equipée avec dispositif de point sauté.

**BM 9260-1 / BM 9260-2** – Machine point invisible une aiguille, 1 fil / 2 fils à grande vitesse pour réalisation de passants. Les tissus est coupé à la largeur requise, ensuite remplié et cousu en passants de largeur 10 mm. Pas de dispositif de point sauté.

**BM 9280** – Machine point invisible un fil pour glaçage des ceintures.

## Global® BM 9200 Series - Blindstitch machines for felling, hemming and similar operations.



### Global® BM 9280 Blind stitch machine

With this high speed blindstitch machine the waist-band linings are attached on european-style trousers (blindstitch seam lies on top of the waistband seam). Due to the spring-loaded presser foot, this machine overcomes the change of thickness free of marks (p.e. at cross seams, pocket bags).

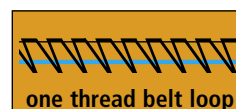


### Global® BM 9260-1 Belt loop machine

The fabric is first cut to size by two knives, then passes through a folder and sewn by one thread blindstitch to produce a perfect 10 mm double belt loop, suited to classic men's and women's wear. Also available in two thread version (BM 9260-2).

non skip

1 : 1



one thread belt loop



### Global® BM 9210

Medium speed mini blindstitch machine for shop and domestic use. Machines are equipped with skip stitch mechanism. Complete with 220 V/AC single phase motor.

## Specifications

| model     | number of needles | max. stitch length mm | materials |    | needle system | number of threads | presser foot lift | hemming | belt loop system | max. sewing speed* |
|-----------|-------------------|-----------------------|-----------|----|---------------|-------------------|-------------------|---------|------------------|--------------------|
|           |                   |                       | L         | LM |               |                   |                   |         |                  |                    |
| BM 9210   | 1                 | 6                     | ●         | —  | LW x 6T       | 1                 | 12                | ●       | —                | 1200               |
| BM 9230   | 1                 | 8                     | —         | ●  | LW x 6T       | 1                 | 12                | ●       | —                | 3000               |
| BM 9260-1 | 1                 | 8                     | —         | ●  | LW x 6T       | 1                 | 12                | —       | ●                | 2000               |
| BM 9260-2 | 1                 | 8                     | —         | ●  | LW x 6T       | 2                 | 12                | —       | ●                | 2000               |
| BM 9280   | 1                 | 8                     | —         | ●  | LW x 6T       | 1                 | 12                | ●       | —                | 2000               |

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:

- ① machine model
- ② part numbers